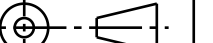



NOTES:

- WELD SYMBOLS IN ACCORDANCE WITH BS EN 22553.
- SURFACE MUST BE FREE FROM DIRT, OIL, GREASE ETC AND ARE TO BE CLEANED IN A VAPOUR BATH I.A.W. QD5031 OR QD5102.
- GRID REF D4. NOTE ORIENTATION OF REF 01. REFS 01,02 AND 04 HAVE TO REMAIN COPLANAR.
- WELD AS PER CLASS 1.
- WELD IN ACCORDANCE WITH QD5041-081.
- FINISH: SULPHURIC ANODISE IN ACCORDANCE WITH DEF STAN 03-25. COMPONENTS TO BE SEALED USING PURIFIED WATER AT A MINIMUM TEMPERATURE OF 96°C FOR AT LEAST 20 MINUTES. ANODISING TO BE VISUALLY INSPECTED ALL OVER AT 60x MAGNIFICATION FOR SIGNS OF PITTING. NO PITTING PERMISSIBLE.
- PRIME WITH REF 06 - 08 IN ACCORDANCE WITH MANUFACTURER INSTRUCTIONS. DO NOT APPLY PRIMER TO ZONE INDICATED (GRID REF D3).
- PAINT WITH REF 09 IN ACCORDANCE WITH MANUFACTURER INSTRUCTIONS. DO NOT APPLY PAINT TO ZONE INDICATED (GRID REF D3).
- CRACK DETECT IN ACCORDANCE WITH QD5022.

REF	PART NUMBER	QTY	DESCRIPTION	MATERIAL /REMARKS
01	QB21957	1	PIPE	
02	QB21994	1	CONNECTOR	
03	QB22059	1	NOZZLE	
04	QB22060	1	PLATE	
05	QB22062	1	END CAP	
06	QD3088-133	A/R	PRIMER	
07	QD3088-134	A/R	ACTIVATOR	
08	QD3088-135	A/R	THINNERS	
09	QD3088-220	A/R	MATT BLACK	

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	TOLERANCES ARE:				DRAWN BY	C DESCARGUES	22 OCT 2014	PALL AEROPOWER ENGINEERING, PORTSMOUTH, ENGLAND				
					DRG CHCK	T CLARK	22 OCT 2014	TITLE				
					PROJ ENG							
	DECIMALS		ANGLES	APPLICATION		MFG ENGR		WASH KIT				
	X. ± 0.5		± 0.5 DEG	NEXT ASSY		TECH APRL						
	.X ± 0.25			USED ON		DSGN APRL						
	.XX ± 0.125			QB05043		DSGN APRL	E C BULA	22 OCT 2014	SIZE	CAGE CODE	DRG NO	ISS
	.XXX ± -								A1.	U0088	QB22061	P3Y
	SURFACE FINISH		3.2/√	DO NOT SCALE DRAWING		CONTRACT NO		SCALE	2:1	WEIGHT	SHEET A OF A	